

# **Drying Cabinet Control Manual**



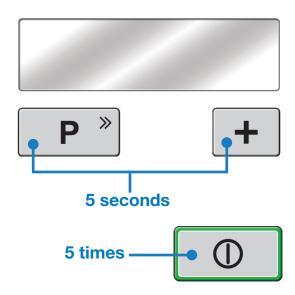
## Main control board

The drying cabinet can be customized by adjusting the main control board's parameters. The following pages describe how to adjust the parameters.

## Setup menu

## Activate the setup menu

To enter the setup menu; press both the "P" button and the "+" button for about 5 seconds until the screen shows "SETUP MENU FC20". Push the START button, 5 times continuously, to enter the parameter list.



## Navigate the setup menu

The parameter names are shown on row 1 and 2 on the screen. The value is shown on the bottom row. Use the "P" button to browse in the parameter list.

## Change parameter values

The "+" button increases a numeric value and is used for toggling ON/OFF functions. The hidden button between the "P" button and the "+" button can be used to decrease numeric values.

## Leave the setup menu

To leave the menu, push the "START" button.

## **Parameter list**

Parameter	Alternative	Factory position
SOFTWARE VERSION	-	[version name]
RESET	YES	-
TEMPERATURE PR1	50-90	80
TEMPERATURE PR2	50-90	80
TEMPERATURE PR3	50-90	60
TEMPERATURE PR4	50-90	80
TEMPERATURE REACTIVATION	50-90	80
HYSTERESIS	1-10	10
HYSTERES REACTIVATION	1-10	3
COOL DOWN	5-15	15
ΔF STOP AUTOMATIC DRYING	-50 % -> +50 %	0
MEMBRANE PR1	ON/OFF	ON
WITHOUT MEMBRANE PR2	ON/OFF	ON
STATIONWEAR PR3	ON/OFF	ON
TIMED DRYING PR4	ON/OFF	ON
REACTIVATION TIME PR1	0:00h-1:00h	0:30h
REACTIVATION TIME PR2	0:00h-1:00h	0:30h
REACTIVATION TIME PR3	0:00h-1:00h	0:00h
MAXIMUM TIME	0:30h-10:00h	5:00h
DELAY START	ON/OFF	OFF
CHILD LOCK	ON/OFF	OFF
SOUND	ON/OFF	ON
LOGOTYPE	ON/OFF	ON
LANGUAGE	SVENSKA/NORSK/DANSK/ ENGLISH/FRANCAIS/ DEUTSCH/ESPAÑOL	ENGLISH
COIN	ON/OFF	0FF
COIN SIGNAL TYPE	NORMALLY OPENED/NOR- MALLY CLOSED/PULSE	NORMALLY OPENED
OPERATING HOURS	-	00000h
ERROR LOG	-	EMPTY

## **Explanation of parameters**

#### **SOFTWARE VERSION**

The name of the installed software file is shown.

#### RESET

Only shown if any parameter's default value has been changed. If option "YES" is pushed, all the parameters are reset to their factory position.

#### **TEMPERATURE PR1**

Setting of the drying temperature for program MEMBRANE.

#### **TEMPERATURE PR2**

Setting of the drying temperature for program WITHOUT MEMBRANE.

#### **TEMPERATURE PR3**

Setting of the drying temperature for program STATIONWEAR.

#### **TEMPERATURE PR4**

Setting of the drying temperature for program TIMED DRYING.

#### **TEMPERATURE REACTIVATION**

Setting of the drying temperature for the reactivation phase. During this phase the evacuation fan is swithed off. The temperature inside the cabinet increases in order to improve the hardening of impregnation solvents.

#### **HYSTERESIS**

Controls the hysteresis. FC 20 is preset to 10  $^{\circ}$ C. When the working temperature is attained the heating elements are turned off. When the temperature has dropped 10  $^{\circ}$ C the heating starts again.

#### HYSTERESIS REACTIVATION

Controls the hysteresis during the reactivation phase.

## COOL DOWN

After the heating phase and the reactivation phase (if activated) the cabinet has a period of cool down to recondition the laundry and lower the temperature within the cabinet.

#### **△F STOP AUTOMATIC DRYING**

Adjusts the automatic drying function. Can be changed if needed. If the value is decreased (negative %-value), the drying time is prolonged for all automatic programs.

#### **MEMBRANE PR1**

Turns the MEMBRANE program ON/OFF in user mode.

#### **WITHOUT MEMBRANE PR2**

Turns the WITHOUT MEMBRANE program ON/OFF in user mode.

## **STATIONWEAR PR3**

Turns the STATIONWEAR program ON/OFF in user mode.

#### **TIMED DRYING PR4**

Turns the TIMED DRYING program ON/OFF in user mode.

#### **REACTIVATION TIME PR1**

Decides the duration of the reactivation phase for program MEMBRANE. If the time is set to 0:00h the program skips to cool down immediately after the drying phase is finished.

#### **REACTIVATION TIME PR2**

Decides the duration of the reactivation phase for program WITHOUT MEMBRANE. If the time is set to 0:00h the program skips to cool down immediately after the drying phase is finished.

#### **REACTIVATION TIME PR3**

Decides the duration of the reactivation phase for program STA-TIONWEAR. If the time is set to 0:00h the program skips to cool down immediately after the drying phase is finished.

#### **MAXIMUM TIME**

Controls the maximum time that can be set at timed drying. The parameter also controls the maximum drying time for the automatic programs.

#### **DELAY START**

This parameter activates delayed start. If the parameter is set to "ON" the user is given the choice to delay the program start with up to 24:00h.

#### **CHILD LOCK**

It is possible to activate a child lock function. When set to "ON" the user has to press and hold the "P" button while pushing start.

## SOUND

In mode "ON" there is a beep sound every time an active button is pushed or when a drying program is finished.

#### **LOGOTYPE**

Turns the PODAB-logo, shown on the welcome screen, ON/OFF.

## LANGUAGE

The cabinet has seven languages.

#### COIN

The cabinet can be connected to a booking system. To activate the function, set the parameter in position "ON". To start a program a signal to the COIN plinth is needed.

#### **COIN SIGNAL TYPE**

This parameter is only visible if COIN is activated. COIN is used when the cabinet is connected to a booking system. Choose position depending on which type of signal the booking system is sending.

NORMALLY OPENED should be chosen when there is a signal to the COIN plinth when the cabinet has been booked. A running program will finish even if the signal is interrupted.

NORMALLY CLOSED should be chosen when there is a signal to the COIN plinth when the cabinet has not been booked.

PULSE means that the cabinet is booked per drying period. One pulse gives one drying period.

#### **OPERATING HOURS**

The parameter shows the total amount of hours the cabinet has been running. Saved on the memory unit even if the power to the control board is cut.

#### **ERROR LOG**

Error messages are memorized in a log. If the log is empty the screen shows the text "EMPTY". If there are messages that have been logged it is possible to toggle with the P button. When all errors have been displayed the log can be cleared.

## **Error messages**

#### **TEMP SENSOR FAILURE**

The control board gets no signal from the temperature sensor. The cabinet is out of function until the error is solved. Check if the sensor is connected correctly on the main control board, and that the cable from the sensor to the board is intact.

## **MAX TEMP REACHED**

If the temperature registered by the temperature sensor rises above 100°C a cool down period starts. The heat is reactivated when the temperature has dropped to 50°C.

#### **OVERHEATING**

The control board's electronically overheat protection has been activated. The error code is generated if the temperature registered by the temperature sensor rises above 100°C, twice within 30 minutes.

Control that the fan motors are working as they should. Also control the temperature sensor and that the cable from the board is intact.

#### **MAX TIME REACHED**

This code is generated if the maximum drying time of 5h (default) is reached. The drying time can exceed the limit if the cabinet is over loaded or if the textiles has a very high residual moisture level when the program starts. If desired the maximum time can be adjusted.

#### **HUMIDITY SENSOR**

Control board gets no signal from the temperature sensor. Control that the sensor is connected correctly on the main control board and that the cable from the sensor to the board is intact